

**SINGER**  
**111G156**

Form 3215w  
(359)

LIST OF PARTS  
for  
MACHINE NO. 111G156

MACHINE NO. 111G156

\* 240571 Arm with 202135  
224002 " Cap  
200278X " " Screw  
202248 " " " Washer  
204235 " Position Pin (2)  
200004E " Screw (3)  
202005 " " Washer (3)  
240360 " Shaft with 224392 and 350431E  
249440 " " Ball Bearing  
\*240054 " " " " Collar with two 200378C  
240055 " " " " " 240054 with 249440  
200378C " " " " " Set Screw  
240056 " " " " Retainer Washer  
\*240053 " " Bushing (back)  
200335C " " " " Set Screw  
240057 " " " (back, ball bearing) complete, Nos. 240053, 240055  
and 240056  
263096 " " " (front) with 202423  
202423 " " " " Oil Packing (wick)  
200502X " " " " " Thumb Screw  
204329 " " " " " Pad  
200338C " " " " Set Screw  
224195 " " Connection Belt (reinforced neoprene)  
240361 " " " " Pulley with 200327C, 2003880, 200425C  
and two 202253  
200425C " " " " " Position Screw  
200388C " " " " " Check Screw  
200327C " " " " " Set Screw

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202253	Arm Shaft Connection Belt Pulley Spring Flange
224139	" " " " Timing Plate
200164B	" " " " " " Screw (2)
224392	" " Oil Packing (wick)
350431E	" " " " Stop Screw
*240587	Bed
255168	" Oil Cup (6)
240003	" Slide (back)
223811	" " " Stop
223812	" " " " Spring
240004	" " (front))
203470	Bobbin (2)
*233764	" Case
203648	" " Latch
*202056	" " " Pin
203473	" " " Plunger
203474	" " " Spring
241674	" " Oiling Felt
241675	" " " " Retainer
350405C	" " " " " Screw
224004	" " Opener
224005	" " " Lever with 201349C, 201542C and 203101
201349C	" " " " Driving Screw Stud
201542C	" " " " " " Nut
203101	" " " " " " Oil Packing (wick)
265088	" " " " Hinge Stud with 202277
202277	" " " " " Oil Packing (wick)

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200364C Bobbin Case Opener Lever Hinge Stud Set Screw  
223623 " " " " Link  
200118D " " " Screw  
203214 " " Tension Spring  
200984C " " " " Regulating Screw  
200594E " " " " Screw  
203216 " " Washer (cloth)  
233765 Bobbin Case complete, Nos. 200594E, 200984C, 202056, 203214,  
203216, 203473, 203474, 203648, 233764,  
241674, 241675 and two 350405C  
240104 Face Plate  
202135 " " Position Pin  
200473X " " Thumb Screw  
240223 Feed Bar  
240224 " " 240223 with 225837, 267273 and 350197E  
350393C " " Hinge Screw (driving)  
201518E " " " " Nut  
264510 " Dog, 40 elongated needle hole, for needle sizes 23 and 24  
200106E " " Screw  
240588 " Driving Connection with 240226 and 240227  
240589 " " " Crank with 200029E  
200029E " " " " Pinch Screw  
350507C " " " " Hinge Screw  
201531E " " " " " " Nut  
276169 " " " Link  
276170 " " " " 276169 with 270653  
276171 " " " " Hinge Pin with 244071  
244071 " " " " " " Oil Packing (wick)

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200394C	Feed Driving Connection Link Hinge Pin Set Screw							
270653	" " " " Needle Bearing							
240226	" " " Oiling Felt							
240227	" " " " Retaining Wire							
240229	" " Eccentric	4912		508351				38 <sup>2</sup>
240230	" " " Adjusting Disc							110 <sup>2</sup>
248415	" " " " Spring							113 <sup>4</sup>
248416	" " " " Collar with two 200382ALX							34 <sup>2</sup>
200382ALX	" " " " " " " " Set Screw							
240231	" " " Friction Gib							3 <sup>2</sup>
350578XC	" " " " Adjusting Screw							<del>113</del>
350562XC	" " " " " " " " Set Screw							
240565	" " Flange with 200333C, 200346C, two each 350562XC and 350578XC							
200333C	" " " Position Screw							
200346C	" " " Set Screw							
223650	" " Rock Shaft							
240233	" " " " 223650 with 201518E, 240224 and 350393C							
248420	" " " " Bushing (left) (split)							
200347AL	" " " " " " Pinch Screw							
201007C	" " " " " " " " Set Screw							
244084	" " " " " " " " " " Packing (fibre)							
248421	" " " " " (right) (split)							
200327C	" " " " " " Pinch Screw							
200347AL	" " " " " " " " Set Screw							
244084	" " " " " " " " " " Packing (fibre)							

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240590	Feed Driving Rock Shaft Crank with 200019E
200019E	" " " " " Pinch Screw
202625	" " " " Stop Collar with two 200383C (2)
200383C	" " " " " Set Screw
248449	" Indicating Disc with 200958C
200958C	" " " Set Screw
224154	" Lifting Cam with 201220ALX
267273	" " " Fork with 200173D and 223655
350197E	" " " " Screw
225837	" " " " " Washer
223655	" " " Oiling Felt
200173D	" " " " " Screw
201220ALX	" " " Set Screw
240235	" Regulating Stud
240245	" " " Retaining Spring
248425	" " " Spring
240591	" Reversing Lever with 201139E DISCONTINUED
201829	" " " Guide Roller
240574	" " " " " Position Plate
691F	" " " " " " " Screw (2)
200274C	" " " " " Screw Stud
240575	" " " Handle DISCONTINUED
200575X	" " " " Screw
201529X	" " " " " Nut
200247C	" " " Hinge Screw
240576	" " " Spring with two 208639
208639	" " " " Holding Eyelet

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201139E Feed Reversing Lever Spring Screw (lower)  
350583E " " " " " (upper)  
1517E " " " " " " Nut  
276173 " " Mechanism Support Link with 200388C  
276174 " " " " Stud  
200364C " " " " Set Screw  
240592 " " Shaft with 200047E  
240593 " " " Bracket with 200364C  
232244 " " " " Position Pin (2)  
200019E " " " " Screw (2)  
270830 " " " Crank with 200040E and 200386C  
240594 " " " " Hinge Stud with 276046  
276046 " " " " " Oil Packing (wick)  
200386C " " " " " Set Screw  
276165 " " " " Link with 200394C  
200040E " " " " Pinch Screw  
240595 " " " Driving Stud  
200047E " " " " Pinch Screw  
265684 " " " Stop Collar with two 200382ALX  
200382ALX " " " " Set Screw  
\*240556 Hook (sewing)  
240557 " 240556 with 203525, 240559, two each 201253F and 201409F  
240558 " and Bobbin Case complete, Nos. 233765 and 240557  
224019 " Bushing (lower) (bronze)  
200364C " " " Set Screw  
224020 " " (upper) (bronze)  
200446C " " " Position Screw



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223867	Hook Driving Gear (spiral) with 200362C and 201222C
201222C	" " " Position Screw
200362C	" " " Set Screw
240167	" " Pinion (spiral) with 200382ALX and 201220ALX
201220ALX	" " " Position Screw
200382ALX	" " " Set Screw
224022	" " " Thrust Washer
240241	" " Shaft
249440	" " " Ball Bearing
*240060	" " " " " Collar with 200378C and 201220ALX
240061	" " " " " " 240060 with 249440
201220ALX	" " " " " " Position Screw
200378C	" " " " " " Set Screw
240561	" " " " " Retaining Washer
200134F	" " " " " " " Set Screw
240562	" " " Bushing (back) with three 200134F
240563	" " " " (back, ball bearing) complete, Nos. 240061, 240561 and 240562
237529	" " " " (front)
200327C	" " " " Set Screw (2)
265314	" " " Lock Ratchet with 200354C and 200362C
200354C	" " " " " Position Screw
200362C	" " " " " Set Screw
240244	" " " " Stud
240245	" " " " " Retaining Spring
248425	" " " " " Spring
203525	" Gib

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201253F Hook Gib Screw  
240559 " Needle Guard  
201409F " " " Screw  
223850 " Saddle with 200009E  
224024 " " 223850 with 200364C, 200446C, 224019 and 224020  
240243 " " Bearing  
200335C " " " Set Screw  
200009E " " Pinch Screw  
200006E " " Screw  
225585 " " " Washer  
240560 Hook Saddle complete, Nos. 200118D, 200364C, 223623, 224004,  
224005, 224022, 224024, 240167, 240558  
and 265088  
240067 Knee Lifter Connection Lever  
200262X " " " " Hinge Screw  
240564 " " " " Lifting Rod  
206628 " " " " " " Spring  
227227 " " " " " " " Collar with  
200113F  
200113F " " " " " " " Collar Set Screw  
240516 " " Lifting Lever  
200262X " " " " Hinge Screw  
240205 Lifting Bell Crank  
200996C " " " Cap Screw  
240125 " " " Link  
350172C " " " " Screw Stud  
201524E " " " " " " Nut  
\*237195 " Eccentric

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240362 Lifting Eccentric Body with 443C  
350107C " " " Position Screw  
443C " " " Set Screw  
240126 " " Connection  
240171 " " " Crank with 200029E and 248821  
248821 " " " " Oil Packing (wick)  
200029E " " " " Pinch Screw  
1103C " " Regulating Screw  
201129D " " Set Screw  
240363 " " complete, Nos. 1103C, 201129D, 237195, and  
240362  
240517 " Presser Foot, for cording and general upholstery  
200074F " " " Screw  
240136 " Rock Shaft with 201524E and 350172C  
240174 " " " Bushing (2)  
240545 Machine Pulley (aluminum alloy casting), for "V" belt  
(outside diam. of belt groove 3.268  
in. ) for 3/8 in. "V" belt  
(effective diam. 2-3/4 in., for  
5/16 in. round belt) (rim diam.  
5-15/64 in.) with 350540C and  
350541C.  
350419X Machine Pulley Adjusting Screw  
350540C " " Position Screw  
350541C " " Set Screw  
240498 Needle Bar with 200175D, 201350F and 240499  
238251 " " Connecting Link  
264718 " " " " Oil Guard  
201183D " " " " " Screw  
202333 " " " " Stud with 202299

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202299	Needle Bar Connecting Link Stud Oil Packing (wick)
200374AL	" " " " " " Set Screw
200383C	" " " " " " " "
208552	" " " Stud with 200086ALX and 202330
202330	" " " " Oil Packing (wick)
200086ALX	" " " " Pinch Screw
202692	" " Crank with 200335C, 200374AL, 200383C, 200428C and 202333
240178	" " " 202692 with 202399, 202400, 208552, 238251, and 241518
203172	" " " Friction Washer
200428C	" " " Position Screw
200335C	" " " Set Screw
240248	" " Rock Frame
248437	" " " " Hinge Stud
200347AL	" " " " " " Set Screw
202666	" " " " Position Bracket
200098F	" " " " " " Screw
223690	" " " " Rock Shaft
223691	" " " " " " 223690 with 200387C and 210920
223692	" " " " " " Crank with 200029E
240597	" " " " " " " Connection with 202277
201407C	" " " " " " " " Hinge Screw (lower)
200833C	" " " " " " " " Hinge Screw (upper)
201517E	" " " " " " " " Hinge Screw (lower) Nut

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201522E	Needle	Bar	Rock	Frame	Rock	Shaft	Crank	Connection	Hinge	Screw	(upper)	Nut	
202277	"	"	"	"	"	"	"	"	"	Connection	Oil	Packing (wick)	
206758	"	"	"	"	"	"	"	"	"	Connection	Hinge	Screw (lower) Oil Packing (wick)	
200029E	"	"	"	"	"	"	"	"	"	Shaft	Crank	Pinch	Screw
202668	"	"	"	"	"	"	"	"	"	Slide	Block		
210920	"	"	"	"	"	"	"	"	"	202668	with	201141C	
201141C	"	"	"	"	"	"	"	"	"	Screw	Stud		
200387C	"	"	"	"	"	"	"	"	"	"	"	Set	Screw
240499	"	"	"	"	"	"	"	"	"	Thread	Guide		
200175D	"	"	"	"	"	"	"	"	"	Screw			
201350F	"	"	"	"	"	"	"	"	"	Set	Screw		
208566	Presser	Bar	with	200074F									
241352	"	"	"	Bushing	(lower)								
207072	"	"	"	"	(upper)								
200352AL	"	"	"	"	Set	Screw	(2)						
202671	"	"	"	Lifter									
200653C	"	"	"	"	Hinge	Screw							
264526	"	"	"	Lifting	Bracket	with	200054E						
200975F	"	"	"	"	"	Guide	Screw						
200054E	"	"	"	"	"	Pinch	Screw						
202337	"	"	"	Position	Guide								
202338	"	"	"	"	"	Lever	with	200086ALX					
200086ALX	"	"	"	"	"	"	Pinch	Screw					
200352AL	"	"	"	"	"	Set	Screw						
237836	"	"	"	Spring	(flat)								
210949	"	"	"	"	Bracket	with	200086ALX						

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200086ALX	Presser Bar Spring Bracket Pinch Screw
201410F	" " " Regulating Screw
200948F	" " " Support Screw
265032	Safety Clutch Hook Driving Shaft Position Collar with two 201254C
201254C	" " " " " " Collar Set Screw
240519	" " Locking Lever
240520	" " " " Connecting Link
240536	" " " " Hinge Stud
200364C	" " " " " " Set Screw
265102	" " " " Spring
240641	" " " " " Stud (eccentric)
200364C	" " " " " Hinge Stud Set Screw
240538	" " Pulley with 202253 and two 200364C
202253	" " " Spring Flange
265057	" " Throw-in Latch
240522	" " " " Pin
265051	" " " " Spring
240539	Safety Clutch complete, Nos. 240519, 240520, 240522, 240536, to 240538, 265032, 265051, 265057 and 265102
241518	Take-up Lever
202399	" " Driving Stud with 244071
244071	" " " " Oil Packing (wick)
202400	" " Hinge Stud with 202423
202423	" " " " Oil Packing (wick)
200363AL	" " " " Set Screw

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240023 Tension Bracket with 201224X and 236060  
200159F " " Screw  
240446 " " complete, Nos. 200978X, 201199F, 204271, 223438,  
223703, 223704, 223706, 267368, 240023,  
two each 200309E, 201572X and 244048  
244048 Tension Disc  
236060 " " Position Pin  
223703 " Release Lever  
235576 " " " Rod  
200309E " " " Screw  
223704 " " Plunger  
240500 " " Slide  
240142 " " " Spring  
204271 " " Washer  
223438 " Spring  
201224X " Stud  
201572X " Thumb Nut  
223706 Thread Controller Disc  
200978X " " " Screw  
267368 " " Spring  
241360 " " " Stop  
200132E " " " " Screw  
201199F " " Stud with 204925  
200061ALX " " " Set Screw  
201572X " " " Thumb Nut  
204925 " " Stud Washer  
210954 " Guide (center)

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224040	Thread Guide (lower)
202412	" " (top of Arm)
267246	" " (upper)
200582X	" " Screw (3)
240034	" Retainer
200366X	" " Set Screw
240144	Throat Plate
691F	" " Screw (2)
240183	Vibrating Presser Bar
240184	" " " Connecting Link
240185	" " " Extension with 204264 and 240186
240186	" " " " Collar
204264	" " " " " Pin
202277	" " " Oil Packing (wick)
240188	" " " Spring
350299C	" " " Thumb Screw (pressure regulating)
240518	" " " Foot, 40 needle hole, with 201015X
201015X	" " " Pinch Screw



ACCESSORIES  
FOR  
MACHINE NO. 111G156

200157X	Attachment Screw
200861E	Bed Slide (back) Locking Thumb Screw
203470	Bobbin (2)
228476	Screw Driver (Bobbin Case)
135x17	Needles, three each, size 20 and 22
231337	Cloth Guide
200861E	" " Thumb Screw
224121	Drip Pan
12361	Machine Hinge Connection (2)
41400	" Rest Pin (wood)
120342	Oiler
225498	Screw Driver
225554	Wrench
259462	Bobbin Winder
228710	Knee Lifter complete
240566	Wrench, 1/16" hex
236955	Thread Lubricating Cup with 200059C and 350575C
236957	" " " Oil Pad (felt)
236959	" " " " " (upper) Reinforcing Plate
350575	" " " " " Tension Screw Stud
222712	" " " " " " Spring
201572X	" " " " " " Thumb Nut
236961	" " " " " Complete, Nos. 236957 and 236959
200059C	" " " Set Screw
236962	" " " Thread Guide

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- 236963 Thread Lubricating Cup Complete Nos. 201572X, 222721, 236955,  
236961, 236962 and three 236957
- 224413 Knee Lifter Connection Lever Lifting Rod Roller Bracket  
complete